

HI 28

Classification	Insulating Firebrick ASTM C 155 , Group No. 28		
Physical Properties	Max. Service Temp.	°C	1540
	Bulk Density	kg/m ³	860
	Cold Crushing Strength	kg/cm ²	30
	Modulus of Rupture	kg/cm ²	20
	Permanent Linear Change After Heating at 1510 °C	%	-0.50
	Hot Load Test ,0.70 kg/cm ² % Deformation		
	After Heating at 1200 °C, 1.5 hr.	%	0.21
Reversible Thermal Expansion at 1100 °C	%	0.7	
Chemical Composition	Alumina (Al ₂ O ₃)	%	61.0
	Silica (SiO ₂)	%	36.0
	Lime (CaO)	%	0.2
	Iron Oxide (Fe ₂ O ₃)	%	0.5
Thermal Conductivity	at 350 °C	W/m.K	0.31
	at 400 °C	W/m.K	0.35
	at 600 °C	W/m.K	0.39
	at 800 °C	W/m.K	0.45
	at 1000 °C	W/m.K	0.52

The above data are typical values of which the properties of the samples tested according to the internal procedure and standard of Siam Refractory generally accepted by our customers for many years. The above data can not be used for specification or guarantee purpose. Siam Refractory reserves the right to update the above data and change our internal procedure and standard without any prior notice.

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